

- Engineering
- 2 Runtime
- 3 Visualization
- 4 Motion CNC Robotics
- 5 Fieldbus
- 6 Communication

Overview

- IEC 61131-3 Editors
- Usability Features
- Security Features
- Package Manager
- Project Inspection
- Installer
- CODESYS Professional Developer Edition
- UTF-8 Encoding for Strings
- Constant Generics
- IIoT Libraries SL









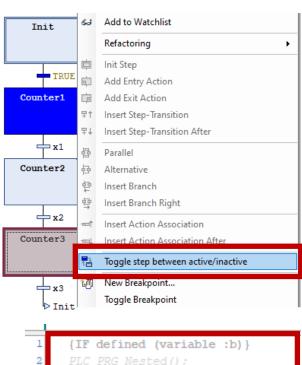


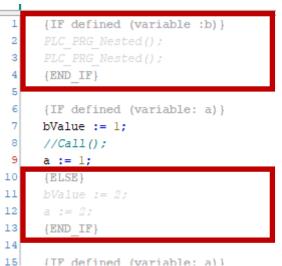


IEC 61131-3 Editors

- SFC
 - Toggling the active step in online mode

- ST Editor Improvements
 - Specific display of non-compiled code













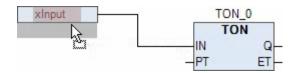




IEC 61131-3 Editors

CFC

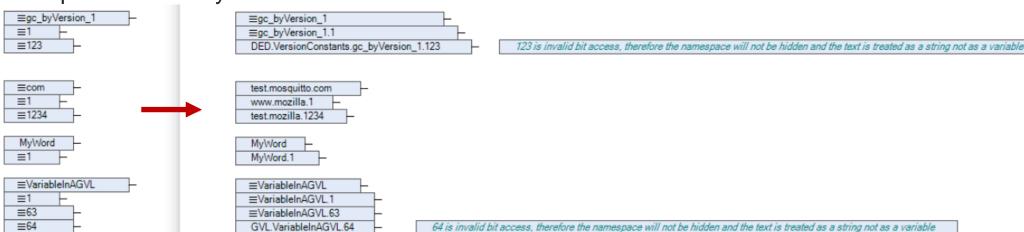
One-line elements (e.g. inputs, outputs, ...):
 Drag and Drop by clicking on their text



Collapsing watch boxes



Improved usability for shortened names











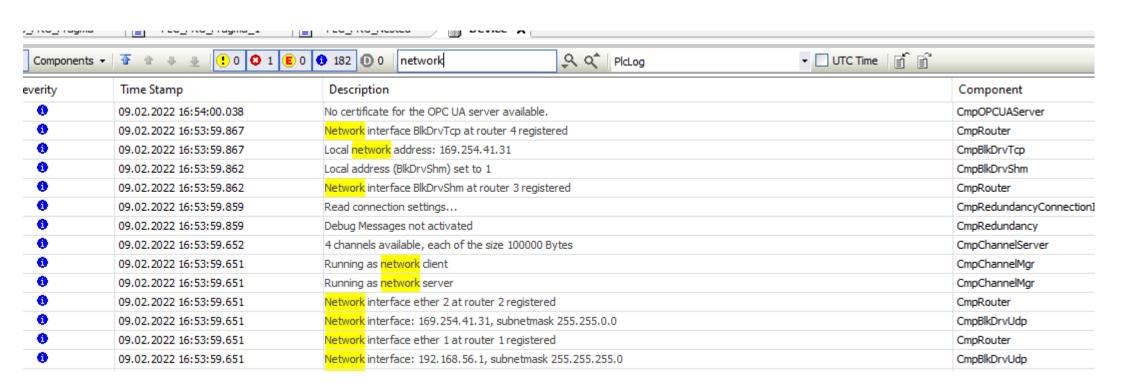




Usability Features

Searching in the device logger

- Search for matching message texts
- Navigation functions and highlighting















Usability improvements

Device Communication Editor

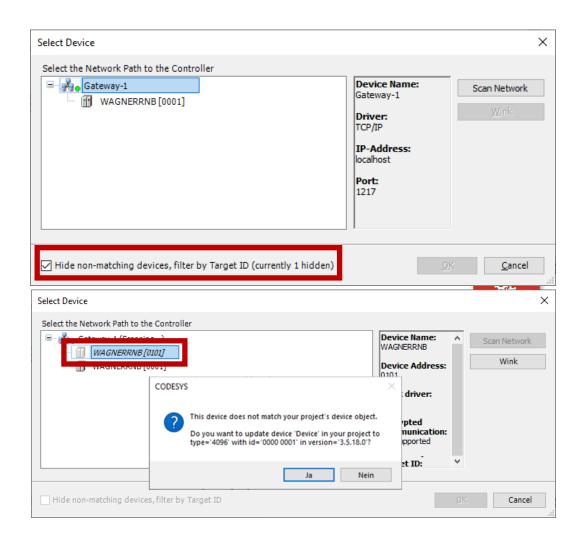
- New checkbox: show filtered devices directly from the scan dialog
- Update non-matching device description directly from the scan:

Doubleclick on grayed device:

→ Quick exchange e.g. from "CODESYS Control Win" to "CODESYS Control Winx64"

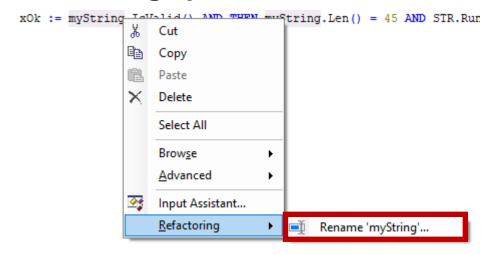
License subscriptions

Automatic renewal of license subscriptions for products without user interaction

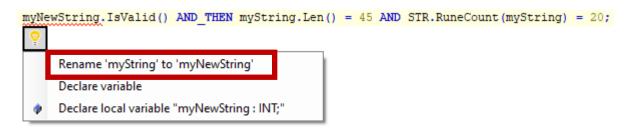


Usability improvements

Refactoring option 1: Click and rename



Refactoring option 2: Rename and click











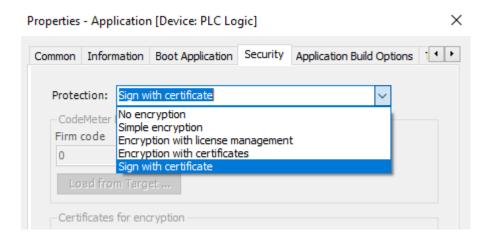




Security Features

Certificate Handling

- Support the runtime option "sign only"
- Improve encrypted download









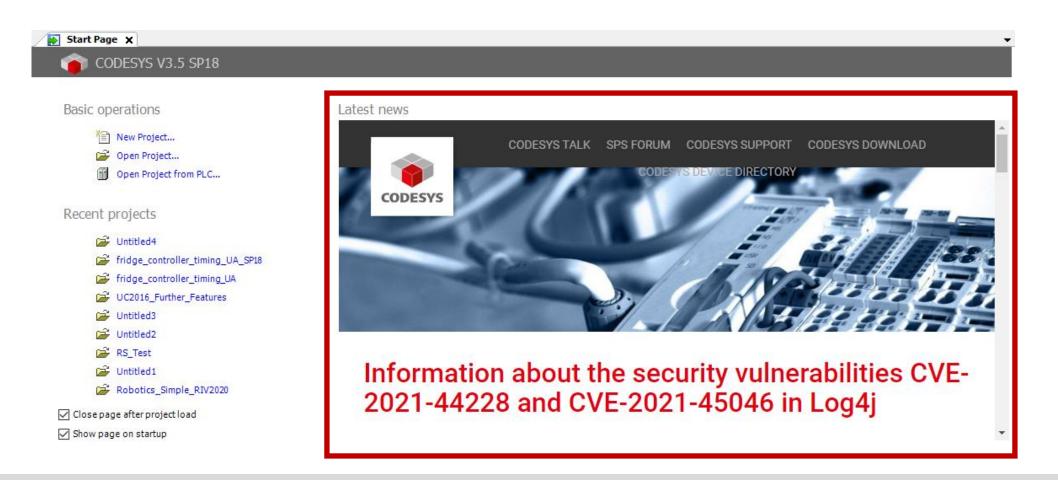






Security Features

Enhanced security thanks to integrated web browser based on MS Edge













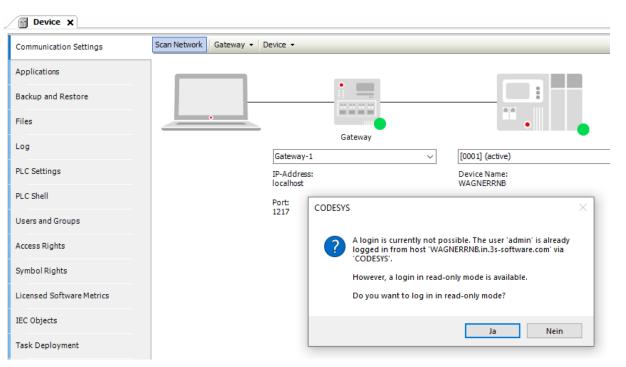


Security Features

Multi-Client (read-only mode):

Read-only access to already logged-in applications on one and the same controller

- → Watch the application in online mode
- → Write operation, start/stop not possible















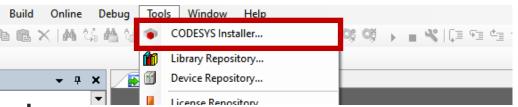
Package Manager

Replaced by CODESYS Installer in standard CODESYS installations as of SP18

- Native Deployment Server connection
- Automatic reference resolution
- Requires CODESYS Installer 1.2.0 or higher
- Package Manager still available and maintained for customer-specific CODESYS versions / derivatives

Performance Improvements

- Up to 30% faster package decompression
- Up to 40% faster library installation
- Pre-calculation of checksums
 - Up to 50% faster installation
 - Requires package optimization
 - Supported with SP18 and later
 - Compatible with SP17 and older















Package Manager













Third-party licenses displayed

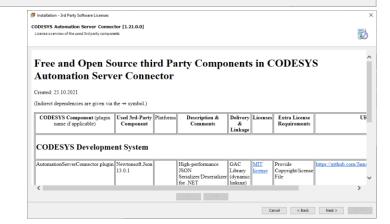
Please go back to the last page and adapt your selection there or cancel the setu SP17 and before

Package content

At least one of the selected components cannot be installed.

All currently installed versions are too old.

- New wizard page
- Release notes pending



SP18

Component 'Plugins' requires the following add-on: "CODESYS Scripting', minimum version 4.0.0.0

Cancel

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02.02.2022

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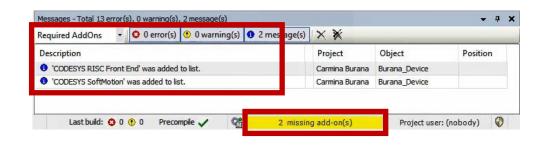
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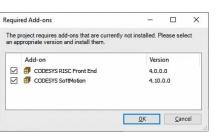
Search

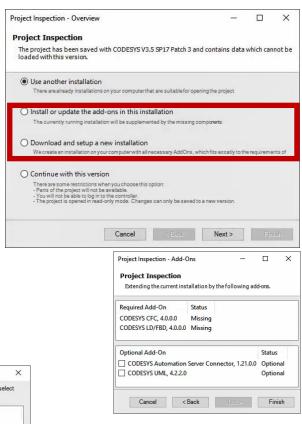
No lice

Project Inspection Improvements

- New wizard concept
 - Immediate hint if the project is not suitable for the installation
 - Wizard pages with detailed information
- Only project-relevant content
- Optional add-on proposals
- Analysis while editing
 - Required add-ons reported in the message view
 - Status bar indication
 - Automatic installation workflow









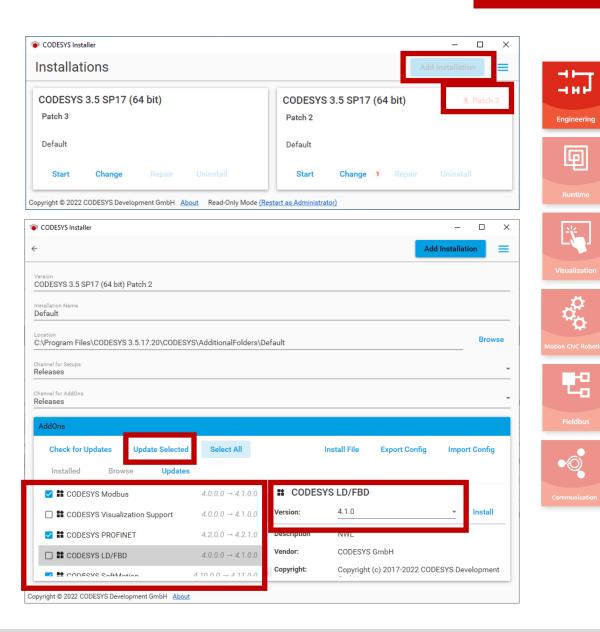
Installer Improvements

Viewer mode

- No admin rights required
- No modifications possible
- Elevation on demand

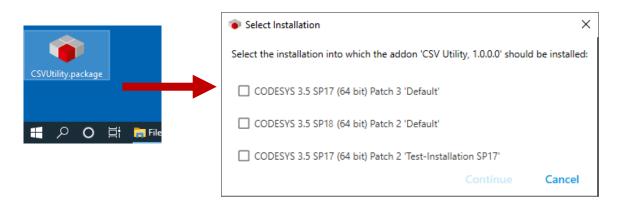
Bulk update for add-ons

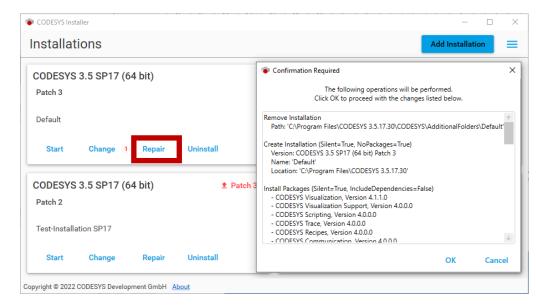
- Multiple selection
- Individual version selection
- Bulk installation



Installer Improvements

- Installation repair function
 - Complete uninstallation of the setup
 - Reinstallation with previously configured add-ons
- Default handler for package files
 - Starts CODESYS Installer with a double click
 - Selection of a target installation





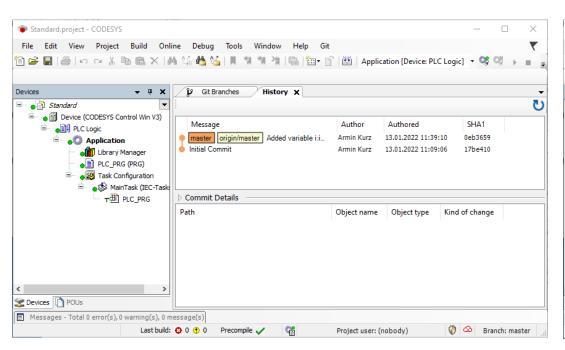


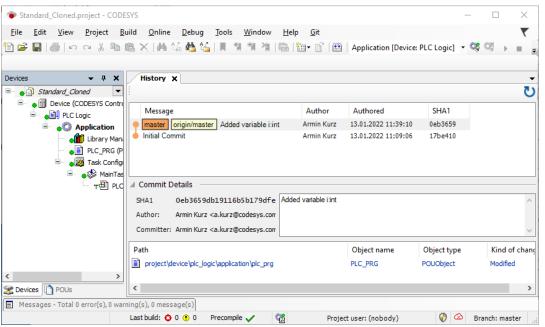


CODESYS Professional Developer Edition: CODESYS Git

Allow fast forward and merge without commit in the Git pull command

- Pulling a branch without local changes on the branch → forward of the local branch
- Remote commits added to the local branch
- No merge commit necessary













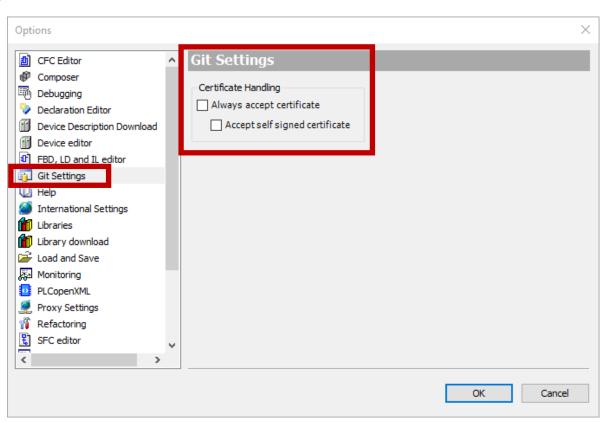




CODESYS Professional Developer Edition: CODESYS Git

Checking server certificates

- For remotely hosted repositories to Git servers (e.g. GitLab, GitHub): server certificates check recommended
- New default setting of CODESYS Git, may be deactivated
- Option for allowing self-signed certificates on Git servers







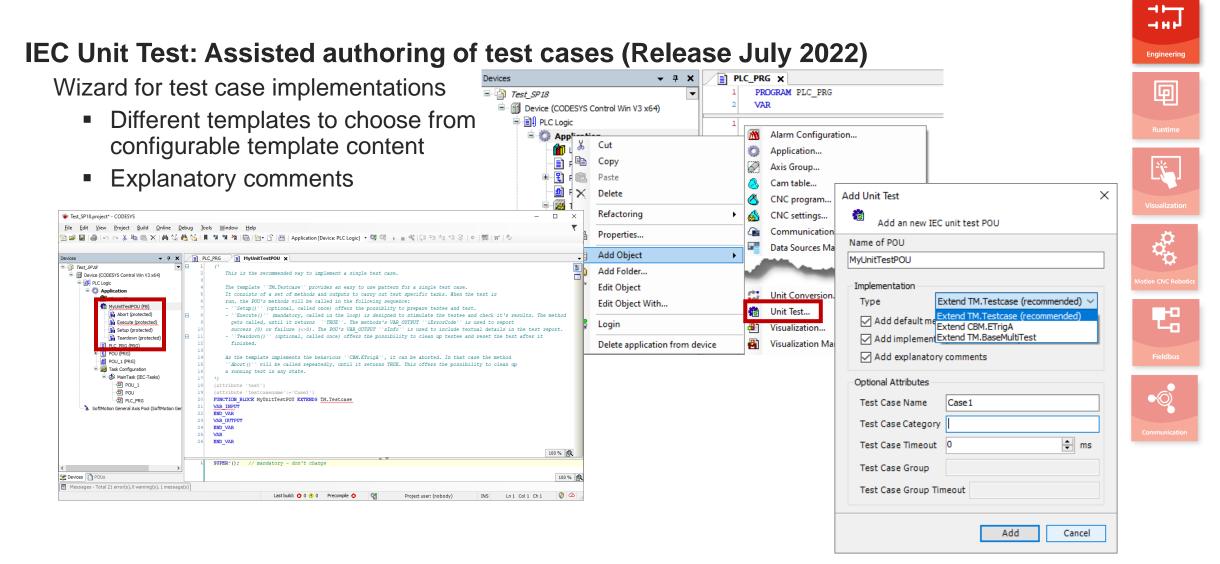








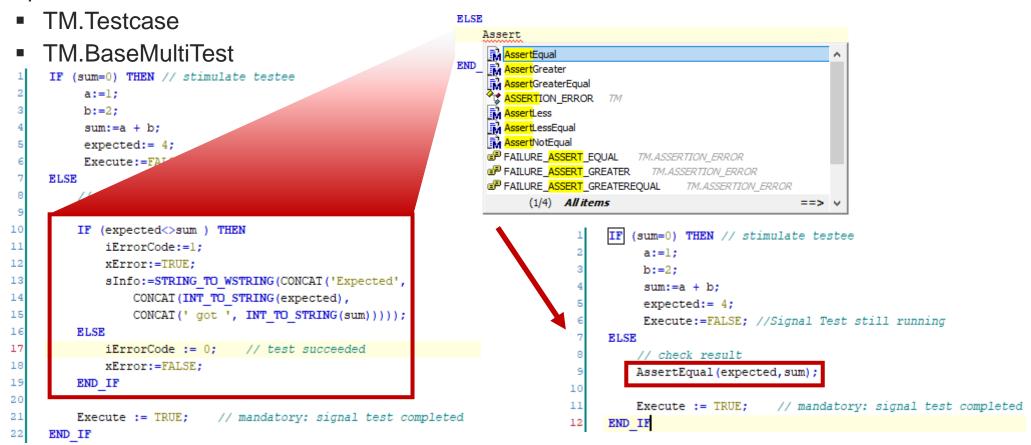
CODESYS Professional Developer Edition: CODESYS Test Manager



CODESYS Professional Developer Edition: CODESYS Test Manager

IEC Unit Test: Assisted authoring of test cases

Simplified result check: Assertion methods









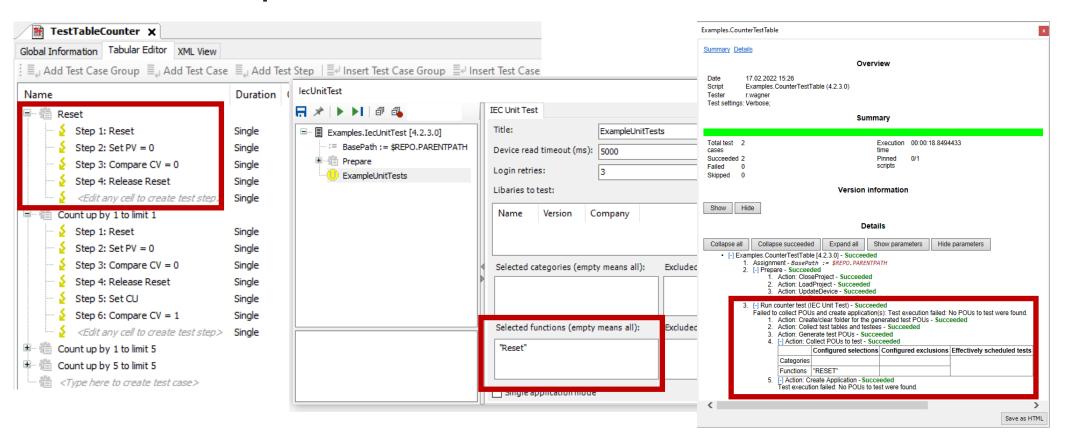






CODESYS Professional Developer Edition: CODESYS Test Manager

IEC Unit Test: Filter reports for functions of Test Tables

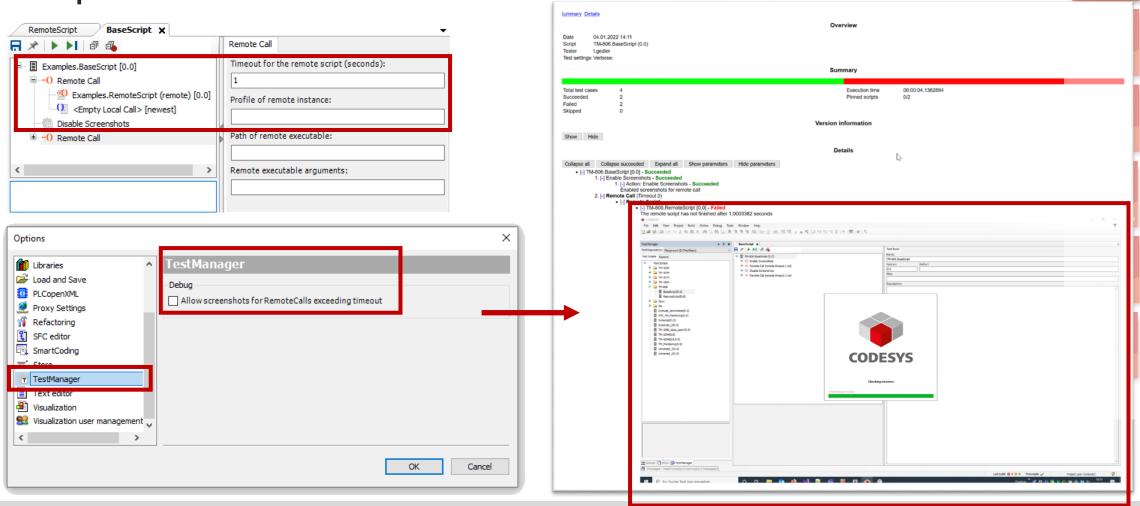




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CODESYS Test Manager

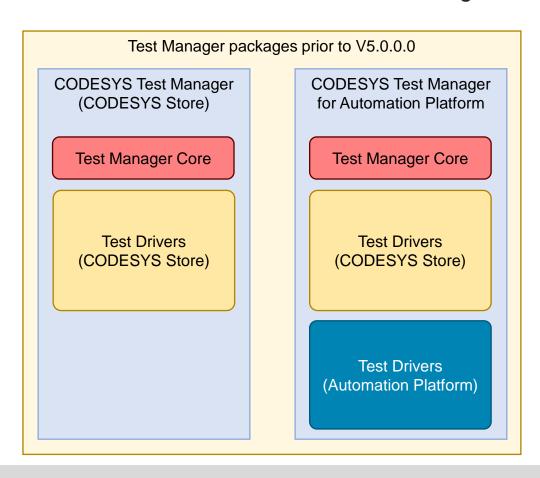
Test Script: Screenshot on timeout for 'Remote Calls'

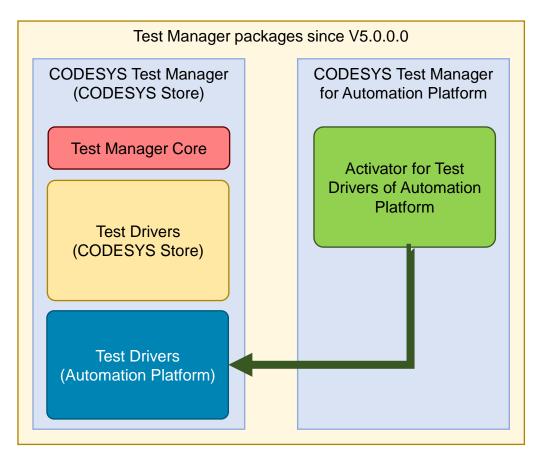


CODESYS Professional Developer Edition: CODESYS Test Manager for Automation Platform

Refactored Add-on packages

Pre-installation of CODESYS Test Manager now required













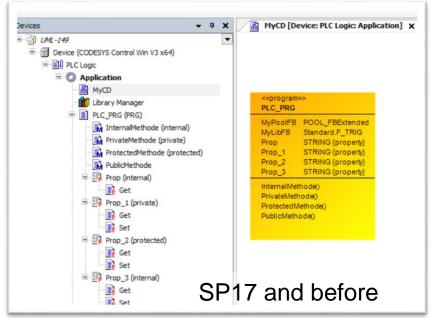


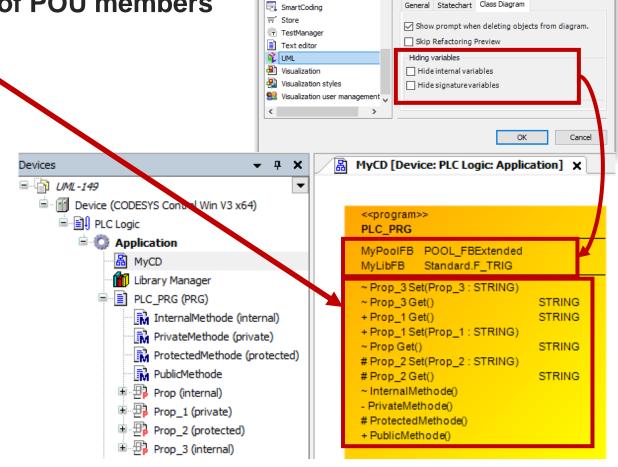


CODESYS Professional Developer Edition: CODESYS UML

Class Diagram: Improved display of POU members

- Access methods of properties
- Access modifiers of methods
- Configurable display of variables





Device editor SFC editor

∧ UML

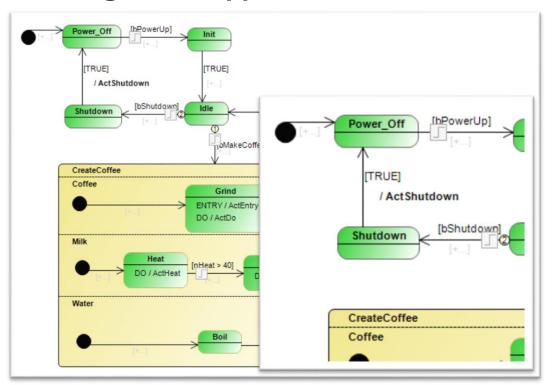
General Statechart Class Diagram



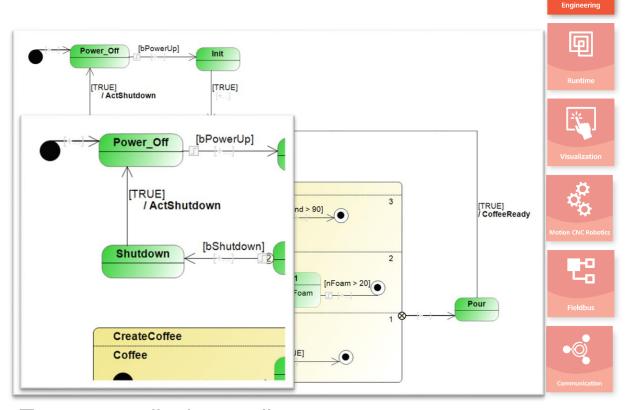
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CODESYS Professional Developer Edition: CODESYS UML

True High DPI support



Interpolated 96DPI to 175% display scaling (example 4K native resolution)

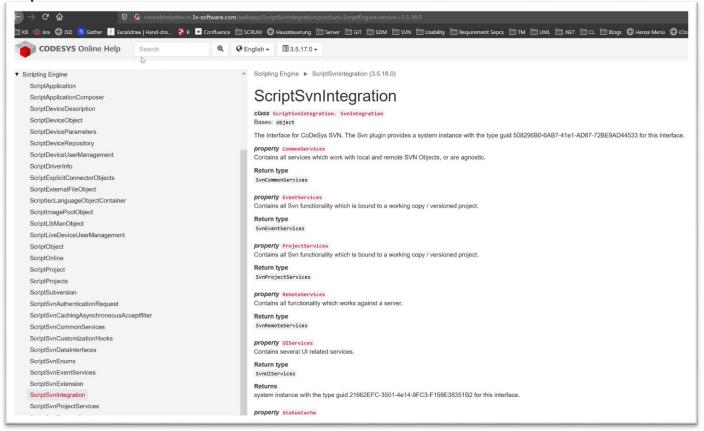


True 175% display scaling (example for 4K native resolution)

CODESYS Professional Developer Edition: CODESYS SVN

Online help for Python script driver

- API documentation for script driver SVN
- Available with new online help of CODESYS V3.5.18.0















UTF-8 basic information

- Encoding for Unicode
- Characters: variable-length from 1 to 4 Bytes
- ASCII-character set contained
- Relatively compact
- Very common
 - JSON
 - OPC UA
 - XML, HTML mostly encoded in UTF-8





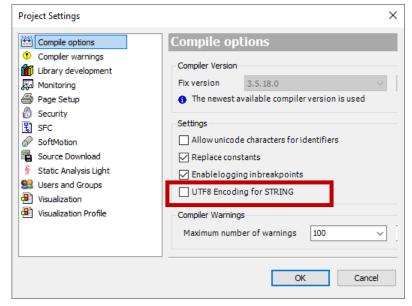








Compiler setting



With activated setting:

- All STRING literals encoded as UTF-8
- Monitoring: all STRING-Variables decoded as UTF-8
- STRING-Conversion Functions: conversion from and to UTF-8



• Independent from compile options:

- UTF8 STRING literal
- Monitoring attribute for STRING variables
- Unicode character literal of type UDINT
- Monitoring attribute for UDINT
- New escape sequences for Unicode characters: '\$u00000045'

```
PROGRAM PLC_PRG

VAR

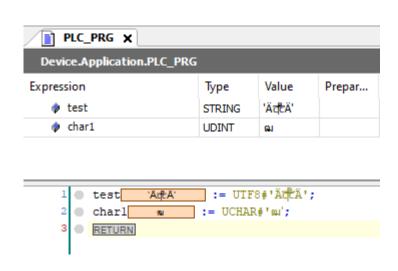
{attribute 'monitoring_encoding' := 'UTF-8'}

test: STRING;
{attribute 'monitoring_encoding' := 'UnicodeCharacter'}

charl: UDINT;

END_VAR

test := UTF8#'ÄqcÄ';
charl := UCHAR#'\omega';
```















- UTF-8 encoding not activated:
 - → New warning for non-ASCII strings
- New static analysis rule "suspicious operation on string"
 - Index access str[2]
 - ADR(str)
 - Calls to STANDARD string functions with index accesses (all but CONCAT and LEN)
- New STRING library to manipulate UTF-8 Strings
 - Concatenation and parsing much faster than with the functions of the STANDARD lib
 - Fast iteration of characters ("runes")
 - Safe manipulation of UTF8 string
 - Release for users planned for Patch 1













Constant Generics

- Problem:
 - A function block treats arrays of different lengths.
- Possible solutions so far:
 - Pass pointer to array and length
 - Problem: Consistency
 - Pass length and allocate with SysMemAlloc
 - Problem: When to free the memory?
 - Allocate a maximal array size
 - Problem: waste of resources
 - \Rightarrow All solutions entail problems.
- New solution: Constant Generic













Constant Generics

Definition / Syntax:

```
Attribute to monitor the property string
     ibute 'monitoring display' := 'Monitoring
{attribute 'no explicit call' := 'An explicit call makes no sense'}
{attribute 'no assign'}
{attribute 'call after init'}
FUNCTION_BLOCK UTF8String
VAR GENERIC CONSTANT
   /// Capacity of the Stringbuffer in bytes
                                                  Size of the handled string
   udiSize : UDINT := 10;
END VAR EXTENDS STR._UTF8String
                                                  → Used for checking the FB
VAR INPUT CONSTANT
   /// Initial value of this instance
                                                  → Not used during compilation
   sValue : STRING(udiSize);
END VAR
VAR
   i : UDINT;
END VAR
```







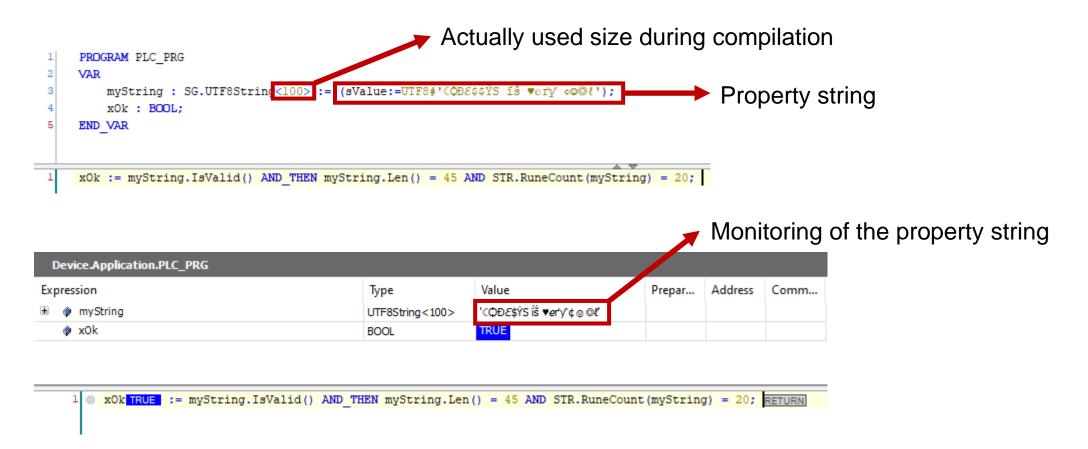






Constant Generics

Declaration and usage:















CODESYS IIoT Libraries

- New library included: Web Socket Client SL
- Advantages of Web Socket connections
 - Bi-directional connection to a webserver via the internet
 - No client polling necessary due to the bi-directional connection
 Less data traffic, fast reaction time
 - Less data overhead
 - Communication via standard internet ports 80 and 443 (TLS)
- Features of the Web Socket Client SL library
 - Unencrypted connections (ws)
 - Encrypted connections (wss, configurable TLS settings)
 - Configurable ping interval
 - Communication via HTTP Proxy Server
 - Fragmented packages
- Released with IIoT Libraries SL 1.4.0.0















Engineering

CODESYS IIoT Libraries

- MQTT Client SL: Support of MQTT over Web Socket
- Advantages of Web Socket connections
 - Communication via standard internet ports 80 and 443 (TLS)
 - Support of many internet MQTT brokers
 - Publish and subscribe messages over the internet
- Features
 - Unencrypted connections (ws)
 - Encrypted connections (wss, configurable TLS settings)
 - Communication via HTTP Proxy servers
- Released with IIoT Libraries SL 1.5.0.0















CODESYS IIoT Libraries

- MQTT Client SL: Support of MQTT V5
- Advantages of Web Socket connections
 - Improved error handling for more robust systems
 - Session and message expiry
 - Predefined restrictions (maximum QoS, maximum package size...)
 - Scalability
 - Load balancing via shared subscriptions
 - Topic aliases and subscription ids to reduce message size and CPU load
 - Greater flexibility
 - User properties
 - Payload format indicators
- Features
 - Support of all MQTT V5.0 features (see next slide for details)
 - MQTT V5.0 and V3.1.1 support (switchable via input)
- Release with IIoT Libraries SL 1.6.0.0















CODESYS IIoT Libraries

MQTT Client SL: Supported MQTT V5 features

- Session expiry
- Message expiry
- Reason code on all ACKs
- Server disconnect
- Payload format and content type
- Request / response
- Shared subscriptions
- Subscription ID
- Topic alias
- Flow control

- User properties
- Maximum packet size
- Optional server feature availability
- Enhanced authentication
- Subscription options
- Will delay
- Server keep alive
- Assigned client ID
- Server reference













Engineering

2 Runtime

3 Visualization

4 Motion CNC Robotics

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Overview

- CODESYS Control Extension Package
- New Reference Implementation for Embedded Runtimes
- PLCopen Safety Library for SIL2
- Runtime Toolkit Usage of CmRuntime and AxProtector
- CodeMeter® Support
- Online Communication
- Device User Management













CODESYS Control Extension Package (1/7)

- Extension of Linux-based SoftPLCs ("SL products") without runtime toolkit
- Overview of main use cases
 - Use existing C-Code from inside the IEC application
 - Use existing API from inside the IEC application (function call)
 - Support local/remote IOs from inside the IEC application
 - Support retain memory
 - Support run/stop switch
 - Trigger external event
 - Register to application events
 - Configure runtime/application (local PLC shell access)
- Release based on SDK SP17 P3

Included free of charge in Linux-based SoftPLC packages in the CODESYS Store













CODESYS Control Extension Package (2/7)

Use case: Use existing C-Code from inside the IEC application

- Create own runtime component (shared object)
- Uses "standard" mechanism for externally implemented function
- Can be created with Extension SDK (minimal subset from runtime SDK)
- Can be used with/without "C-Code Integration" plug-in (transport via IEC library)
- Restrictions:
 - No access to runtime interfaces
 - No direct access to IEC application / variables
 - No debugging from CODESYS IDE
 - Only C code
 - Direct impact on runtime process (no process separation)













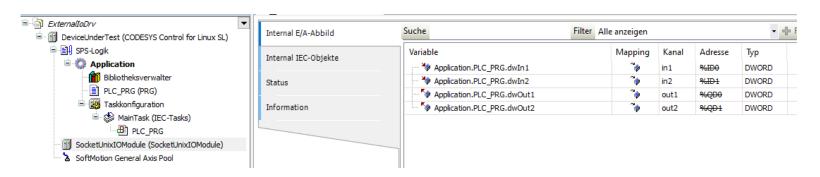
CODESYS Control Extension Package (3/7)

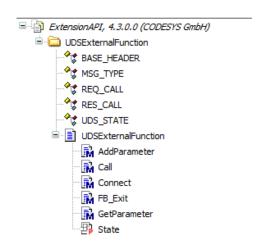
Use case: Use existing API/IO from inside the IEC application (function call)

- With process separation based on Unix domain sockets
- Client can be any technology (example available in Python / C).
- Extension IEC Library provides base FB to realize external function call (Extension API).

Performance: < 50us roundtrip per call

Generic IO driver based on base FB for simple IOs (IoDrvSocketUnix)













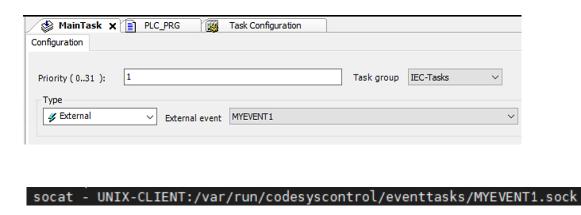




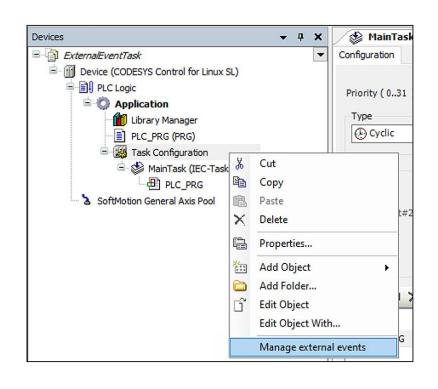
CODESYS Control Extension Package (4/7)

Use case: Trigger external event tasks / register to application events

 Runtime component providing Unix domain sockets triggering of external event tasks



 Register to and receive callback for IEC application events such as application start / stop / exception / reset / exit / bootappsloaded





CODESYS Control Extension Package (5/7)

Use case: Support retain memory

- Standard CmpRetain mechanism (nothing SL specific)
 - Configuration "Retains in shared memory"

```
[CmpApp]
RetainType.Applications=InSHM

[CmpRetain]
Retain.SHM.Size=0x1FFFF
Retain.SHM.Name=MyRetainMemory
```

→ "Public" shared memory is created and can be used or mounted to file-/devicedriver etc.













CODESYS Control Extension Package (6/7)

Use case: Support run/stop switch*

- Runtime component providing generic run/stop switch mechanism
 - Text file based /var/opt/codesysextension/runstop.switch
- easy to use, e.g. from command line
- echo "RUN" > /var/opt/codesysextension/runstop.switch
- echo "STOP" > /var/opt/codesysextension/runstop.switch













^{*} Not supported on hardware that has "real" run/stop switch (e.g. PLCnext / PFC etc.)

CODESYS Control Extension Package (7/7)

Use case: Support PLC Shell

- Runtime component providing access to runtime PLC Shell
 - Based on Unix domain sockets
 - Anonymous user must be activated in User Management settings
- Example command line:

socat - UNIX-CLIENT:/var/run/codesyscontrol/plcshell.sock













Reference Implementation for Embedded Runtimes

- STM32H753I-EVAL (Cortex M7 480MHz)
 - Reference implementation valid for the whole board family
- Environment: STMCube IDE (free)
 - Binary for demo purposes available
- Implemented Features
 - Timer Scheduler with FreeRTOS
 - Hardware breakpoints and exception handling
 - Flash driver for IEC application
 - Lightweight IP stack (LwIP) for CODESYS communication
 - COM / USB driver supported

Pending

- Target Visu Light / Embedded
- SysEthernet implementation
- CAN driver















PLCopen Safety Library for SIL2

- PLCopen specification version 2.01
- Usable in CODESYS Safety SIL2 applications
- Implemented function blocks
 - SF_Eqivalent
 - SF_Antivalent
 - SF_EmergencyStop
 - SF_EDM
 - SF_ResetButton













Runtime Toolkit – Usage of CmRuntime and AxProtector

Up to SP18

- Use of CmEmbedded very complex for device manufacturers
 - Providing a secure serial number on the target
 - FMEA to safeguard the runtime system (encryption/signing)

As of SP18:

- CmRuntime can be used under Windows and Linux (inclusive UFC support).
 - → SmartBind mechanism provides the secure serial number.
- Usage of the AxProtectors for Linux platforms!
- Protection via AxProtector for runtime implementation of device manufacturers pending
- Description of the usage of CmRuntime and AxProtector for device manufacturers available in the Runtime System Online Help (Access to Customer portal required)







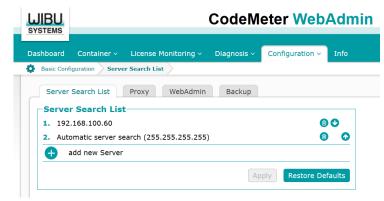






CodeMeter® Support – network licenses

- Configuration of CmRuntime as a license server
- Default IP Port 22350 must not be changed!
- Configuration of the license server in two different ways:
 - Additional entry in server search list:



Entry in the cfg-File of the runtime system:

```
[CmpCodeMeter]
LicenseServer.1=192.168.100.60
```





CodeMeter® Support – Unit counter licenses

- New license type: UnitCount license
- Use case: Pay per use
- Decrementing the license counter with every access to the license
- New interface functions to use UnitCount licenses:
 - Function to get the current value of the license unit counter:

 RTS_RESULT CDECL CodeMGetUnitCounter(RTS_HANDLE hCodeMeter, RTS_UI32 *pulUnitCount)
 - Function to decrement unit count value with the specified decrement:

 RTS_RESULT CDECL CodeMDecrementUnitCounter(RTS_HANDLE hCodeMeter, RTS_UI32 ulUnitCount)













CodeMeter® Support – IEC-application performance licenses (pending)

- Licensing of SoftPLCs ("SL runtimes") by so called "performance licenses"
- Limitation of the IEC application issues by performance licenses:
 - Number of IEC tasks
 - IEC code size
- License feature map provides performance licenses:
 - Number of IEC tasks: ProductCode=5000, Number of IEC tasks=FeatureMap
 - IEC code size: ProductCode=5001, Codesize=*FeatureMap* * 1MB

Notes:

- No implicitly generated tasks or code considered in these limits!
 (Only application developer code considered)
- IEC code size / IEC tasks globally limited!
 (Calculation over the complete IEC applications on the target)







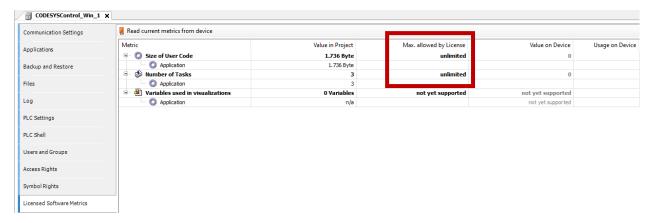




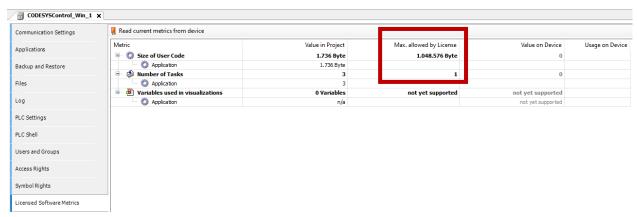


CodeMeter® Support – IEC application performance licenses

- CODESYS editor: Checking the license limits in the device dialog
 - Runtime full license available:



Performance license available:















CodeMeter® Support – Generic SoftPLC license check

- Up to SP18:
 Specific license check in every SoftPLC ("SL runtime")
- As of SP18:Generic checks by the component manager
- → Cyclic license check / error handling now identical for all SoftPLCs













Online communication – asynchronous execution

- Asynchronous execution of all online service now activated by default
- Prerequisite:
 - CmpAsyncMgr must be available on the runtime system!
- Advantages:
 - No time limitation for long running online services (reset, download, etc.)
 - → No communication timeout limit
 - No blocking of the complete communication by unhandled exceptions in Layer 7 services













Device User Management – Access from IEC application

CmpUserMgr.library:

- New interface functions to edit the users, groups and rights
- New parameter hUser: first parameter at all interface functions!
 - →Access to user management only after first login per UserMgrLogin() API
- Newly available interface functions:
 - UserMgrChangeMyPassword
 - UserMgrGetFirstUser, UserMgrGetNextUser
 UserMgrGetFirstGroup, UserMgrGetNextGroup
 UserMgrGetFristGroupMember, UserMgrGetNextGroupMember
 - UserMgrAddUser, UserMgrRemoveUser UserMgrSetCredentials UserMgrSetProperty UserMgrAddGroup, UserMgrRemoveGroup UserMgrAddUserToGroup, UserMgrRemoveUserFromGroup
 - UserMgrGetFirstObject, UserMgrGetNextObject
 UserMgrObjectGetFirstChild, UserMgrObjectGetNextChild
 UserMgrObjectGetFirstGroup, UserMgrObjectGetNextGroup
 UserMgrObjectGetGroupRights
 UserMgrObjectGetName
 - UserMgrObjectAddGroup, UserMgrObjectRemoveGroup
 UserMgrObjectSetGroupRights, UserMgrObjectSetGroupDeniedRights, UserMgrObjectClearRights













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Visualization

Overview

- Moveable Dialogs
- XYChart
- Trend
- Further Features and Improvements
- CODESYS Web View (free Android App)







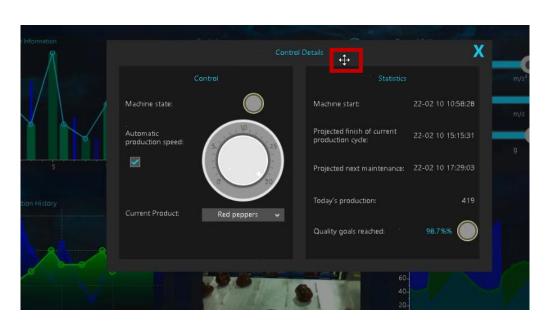






Moveable Dialogs

- With activated overlay mode: Visualization now movable
- Movable areas:
 - Background areas
 - Element "Invisible Input" with set option "Used as pointing area"
- Last opening position: Stored for each client and for each specific dialog









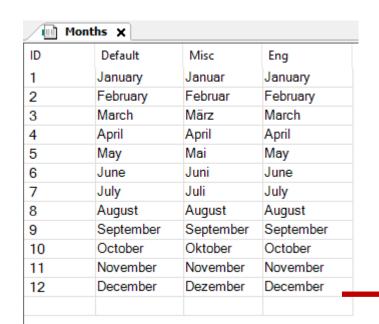


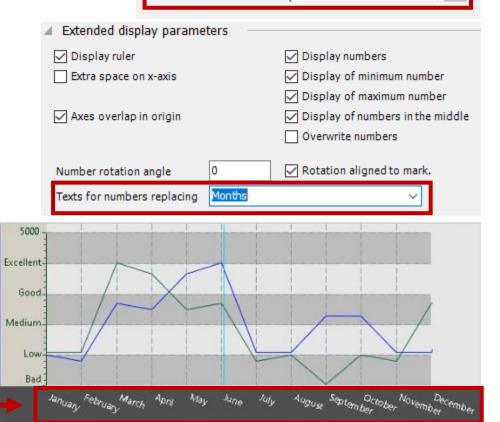




XY Chart

- Show localized texts instead of numbers for the axis labeling
 - Via variable
 - Directly via test list
- Example:
 - AxisX.wsTLNumberReplace := "Months";
 - "Months" is the name of the text list





PLC PRG.AxisX

Extended variables

Axis variable







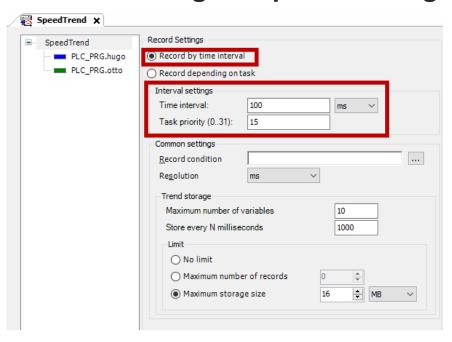


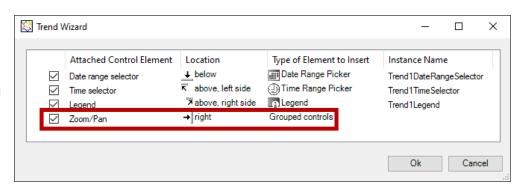




Trend

- Scrolling/zooming by touch supported
- Trend recording: Simplified configuration

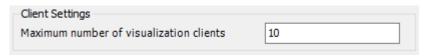






Further features and improvements

- New OnValueChanged event in element properties
 - → Reaction on changed values
- Set maximum number of visualization clients
 - New message in the visualization manager (Advanced Settings)



Target-specific device description, e.g.:

- TabControl: Dynamic visibility for tabs by IEC variable
- Display of full date / time including time zone / offset in visualization or UTC
 - New format specifier Z (f.e. +02:00 is displayed) or VisuElems.Visu_DateTime.DisplayUTC := TRUE;
- WebVisu/Remote Target Visu: Automatic release of a tapped variable in case of lost connection to the client













CODESYS Web View (free Android App)

- General:
 - Searches local wireless LAN network for web visualizations
 - Available in the Google Play Store
- New: Support of CODESYS Automation Server
 - Get and manage the URLs of web visualizations from the CODESYS Automation Server
 - Read device names from the CODESYS Automation Server.















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Motion CNC Robotics

Overview

- Improved CP-Tracking
- SMC_TrackSetValues
- Logical Axis: Improve filter
- SMC_GroupReadPathDynamics
- New drivers for servo drives













Motion CNC Robotics

Improved CP-Tracking

- Easier engineering of pick & place applications
- Improved robustness usage without tuning
- Extended functionality
- More consistent behavior
- Improved maintainability







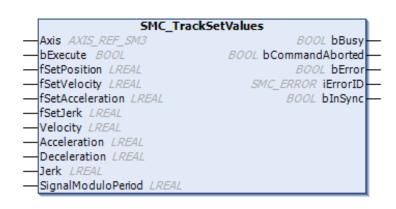


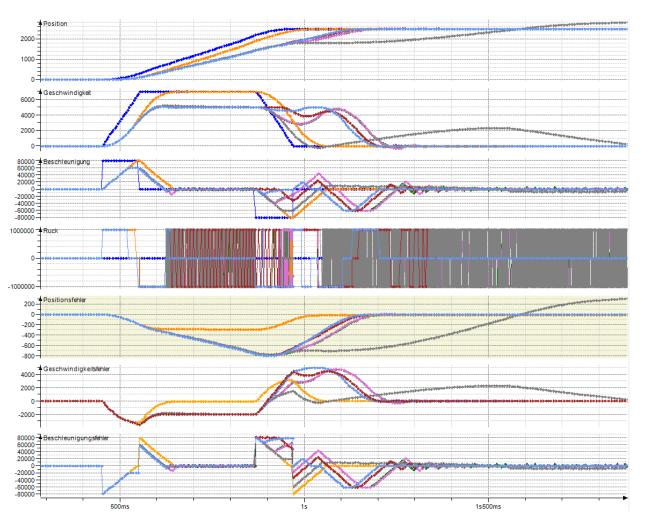




SMC_TrackSetValues

- Single Axis FB (PLCopen Part 1)
- Follows a given reference signal.
- Respects given limits for velocity, acceleration, jerk.











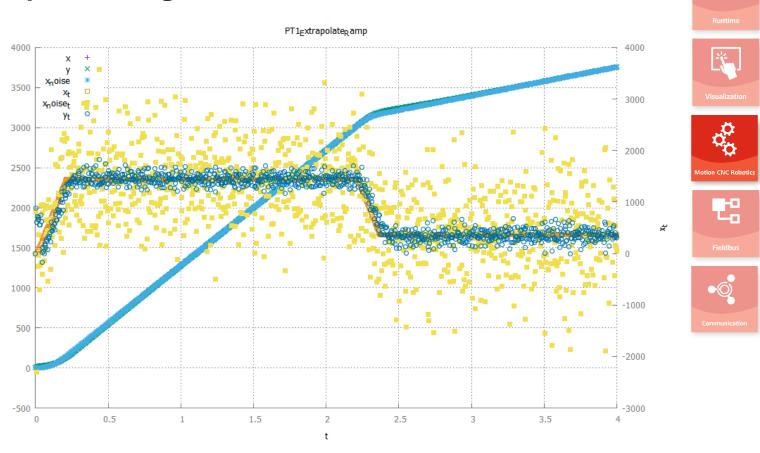






Logical Axis: Improved filter

- Logical axis: can be used to smooth noisy encoder signals
- Improved noise reduction of the position signal
- PT1 filter with extrapolation, instead of a moving average
- **Maximum window** length extended from 15 to 1000 cycles









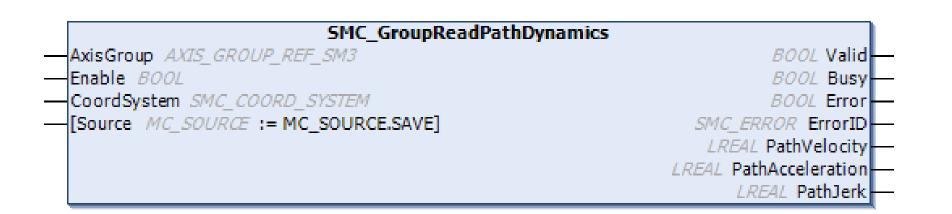






SMC_GroupReadPathDynamics

Robotics function block to read path velocity, acceleration, and jerk















Motion CNC Robotics

New drivers for servo drives

- Kollmorgen MKD-N/C, AKD-N/C, AKD2G
- Panasonic A6 MultiDrive
- Nidec Unidrive



















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Overview

- Symbolic access to IO channels
- EtherCAT Safety Module: New modules supported
- Building Automation Library
- Further improvements







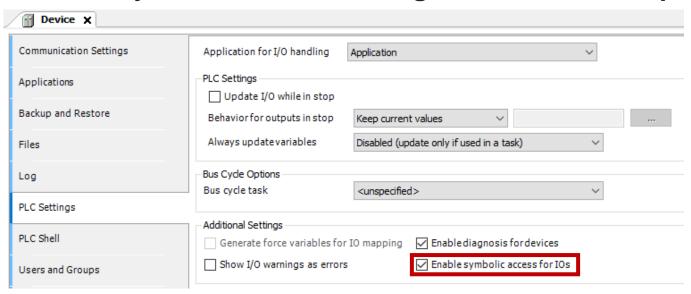






Symbolic access to IO channels

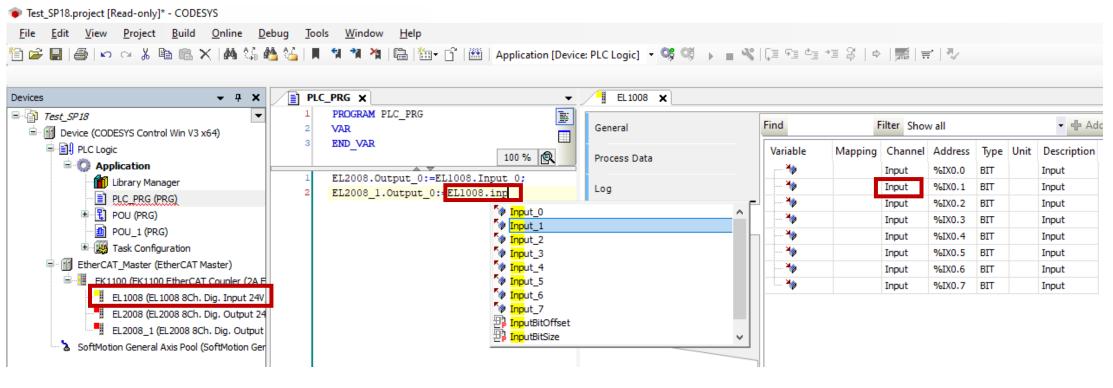
- Direct access to all IO channels of a device through device name in the tree
- All datatypes (e.g. structures, enumerations) supported
- Working with all IO drivers without any change
- No more IO mapping in fieldbus editor required
 - → Still supported, mixing possible
- Enabled by switch in PLC Settings or Device Description





Fieldbus

Symbolic access to IO channels

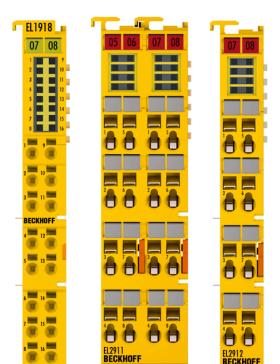




EtherCAT Safety Module: Support of further Safety Modules

- New Beckhoff modules contain the Safety PLC logic together with I/O channels
 - EL1918: 8 digital inputs
 - EL2911: 4 digital inputs
 - EL2912: 2 digital outputs
- Programming similar to EL6910 or EK1960
 - → Directly in the CODESYS Development System
 - → Add-on component required
- Improved usability:
 Filter FBs in Toolbox / Intellisense® according to the definition in the Device Description











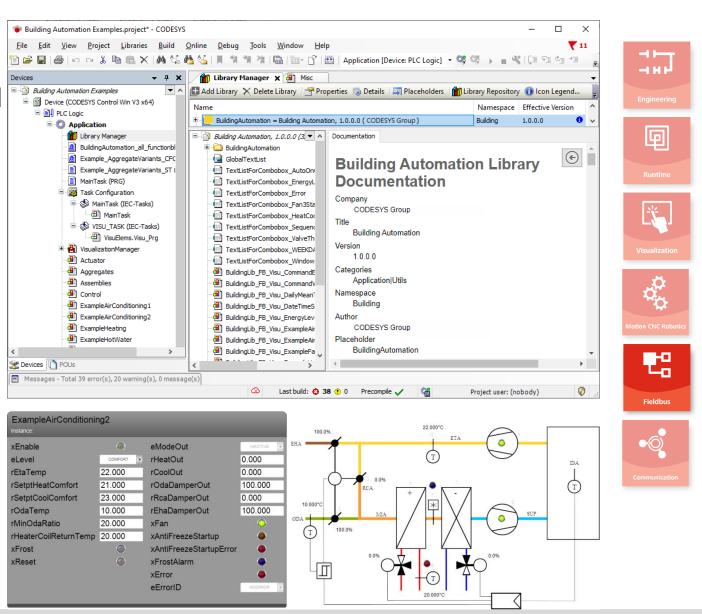






Building Automation Library

- Usage of Common Behaviour Model
- Time-related function blocks ("warp clock") enabled to support non-real-time testing / simulation
- Project example available
- Oriented towards VDI 3814 Bl. 3.1
- Typical use cases:
 - Primary plants (e.g. boiler plants)
 - HVAC
 - Room automation
 - Lighting control in general
 - Building management
 - Assisted facility management
- Open source, free to use First release pending (July 2022)



Further improvements

- PROFINET:
 - SNMP server added to support the conformance class B
- Ethernet/IP:
 - Optional QoS object now supported













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6

Communication

Communication

Overview

- OPC UA Information Models
- New Symbol Configuration













Communication

OPC UA Information Models

Further OPC UA features supported

- Built-in OPC UA data types can be mapped to IEC types
 - ByteString, LocalizedText
- Translation of OPC UA state machines to IEC representation
- Declaration and usage of meta data for variables (Variable Types)
 - EURange, EngineeringUnits















OPC UA Information Models

Current state of features for information models



- Key feature 'self describing data' now supported
 - → Broader set of information models possible
- Still open: Unsupported features of complex models (e.g. for Injection Moulding Machines)
- Customer experience:
 - Successfully created prototype by means of information model with state machines and methods
 - Fast migration from open62541 server to CODESYS OPC UA
 - Very positive feedback







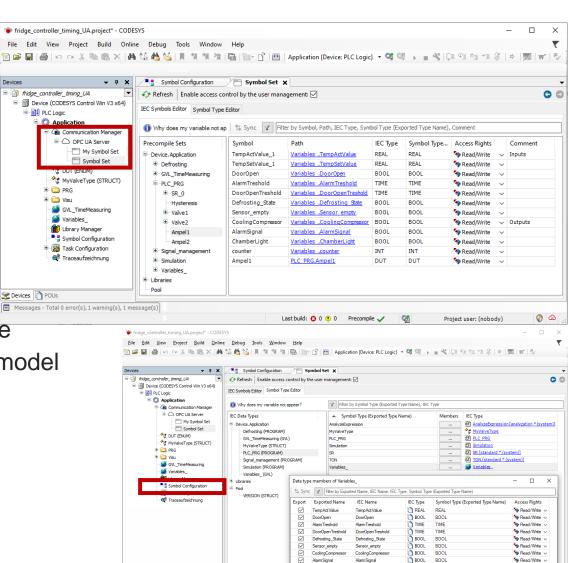






New Symbol Configuration

- New editor for Symbol configuration
 - Select "OPC UA Server" Object below Communication Manager
 - New workflow
 - → No compilation of application necessary
- Support of independent Symbol Sets
- Legacy symbol configuration
 - Usage in parallel to the latest editor possible
 - Exclusive support of PLCopen information model
 - Exclusive support of PLC Handler



ChamberLight

Margarette Devices Pous

■ Messages - Total 0 error(s), 3 warning(s), 1 message(s)

BOOL







OK

Read/Write

